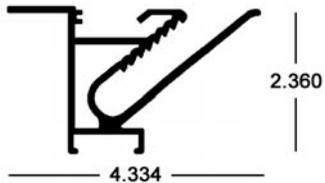
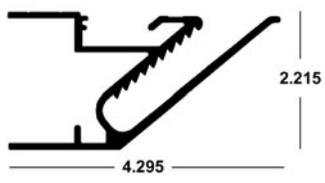
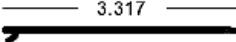
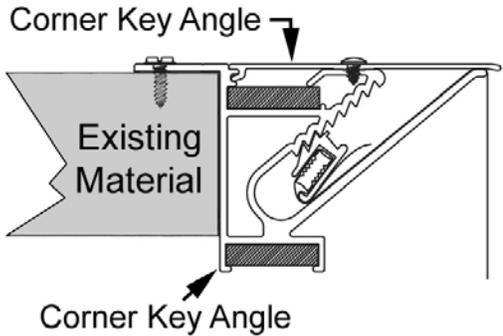
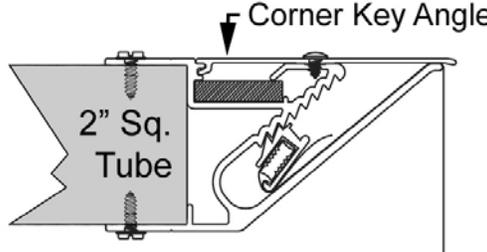
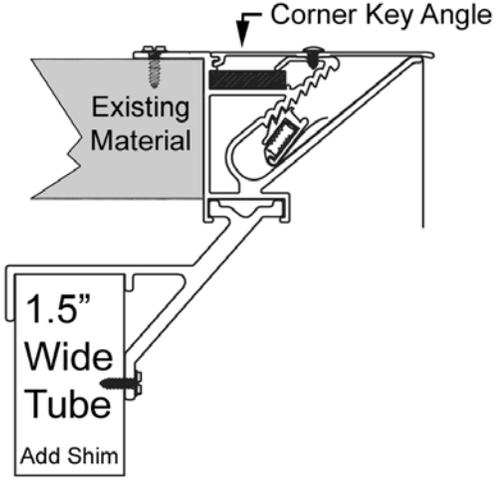


FLEX FACE SIGNAGE - BLEED FRAME

<p>Bleed Retro Frame x 24' 6" 24-63-305 Mill Finish <i>Accepts Bleed Retainer 24-63-320</i></p>  <p>4.334 2.360</p> <p>UL Recognized Component System <small>The Underwriters Laboratory file number is: E136850</small></p>	<p>Bleed Frame x 24' 6" 24-63-300 Mill Finish <i>Accepts Bleed Retainer 24-63-320</i> <i>accepts 2" Square Tube</i></p>  <p>4.295 2.215</p> <p>UL Recognized Component System <small>The Underwriters Laboratory file number is: E136850</small></p>	<p>Bleed Retainer x 24' 6" 24-63-320 Mill Finish <i>Mates with Bleed Retro Frame 24-63-305 & Bleed Frame 24-63-300</i></p>  <p>3.317</p>
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FLEX FACE SIGNAGE - BLEED FRAME ASSEMBLY DRAWINGS

<p>Bleed Retro Frame Assembly</p>  <p>Corner Key Angle</p> <p>Existing Material</p> <p>Corner Key Angle</p>	<p>Bleed Retro Frame Assembly with Frame Brace</p>  <p>Corner Key Angle</p> <p>2" Sq. Tube</p>
<p>Bleed Retro Frame Assembly with Frame Brace</p>  <p>Corner Key Angle</p> <p>Existing Material</p> <p>1.5" Wide Tube Add Shim</p>	

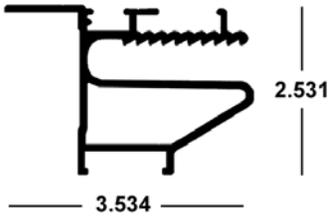
ACCESSORIES

<p>Tensioner Clamp x 2" 24-63-390 Mill Finish <i>Mates with Tensioner Bar</i> <i>100 pcs per box</i></p> 
<p>Tensioner Bar x 4" 24-63-391 Mill Finish <i>Mates with Tensioner Clamp; Mates with 3M Wedge Clamp</i> <i>100 pcs per box</i></p> 
<p>Retainer Corner Key 24-63-395 Mill Finish</p> 
<p>1/4" Frame Corner Key Angle x 1-1/16" 24-63-393 Mill Finish</p> 
<p>1/4" Divider Corner Key Angle x 1-1/16" 24-63-394 (TX) Mill Finish <i>with notches and hole</i></p> 
<p>Frame Brace x 1-1/2" 24-63-396 (NC/TX) Mill Finish</p> 
<p>Tensioner Tool x 15.25" 24-63-392 (NC/TX)</p> 



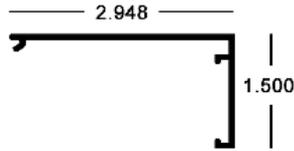
FLEX FACE SIGNAGE - FLEX FRAME

Flex Retro Frame x 24' 6"
24-63-315 (NC/TX) Mill Finish
Mates with Flex Retainers
 24-63-330 & 24-63-325

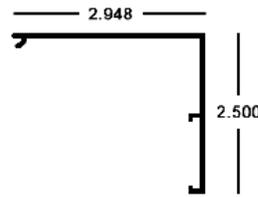


UL Recognized Component System
 The Underwriters Laboratory file number is: E136850

1-1/2" Flex Retainer x 24' 6"
24-63-330 (NC/TX) Mill Finish
Mates with Flex Retro Frame
 24-63-315

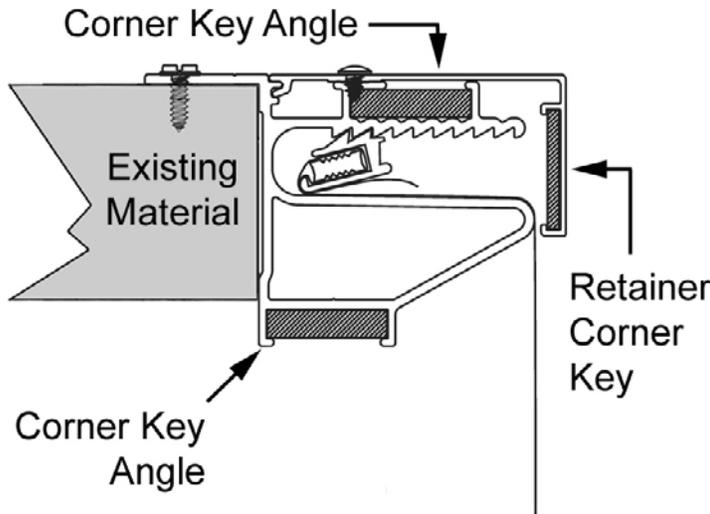


2-1/2" Flex Retainer x 24' 6"
24-63-325 (NC/TX) Mill Finish
Mates with Flex Retro Frame
 24-63-315

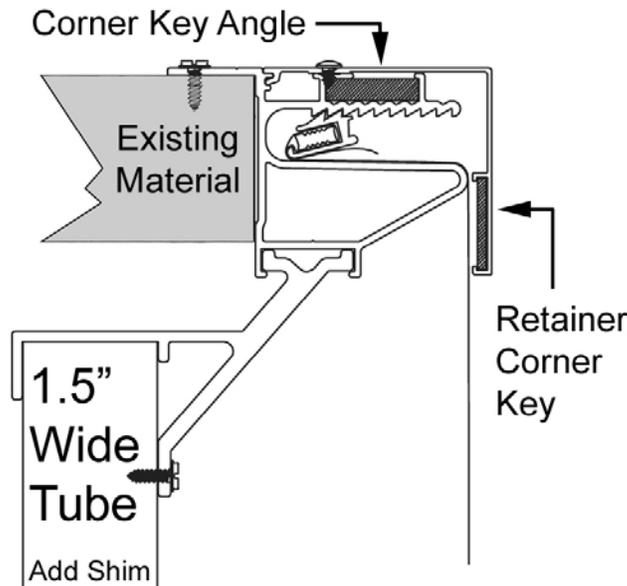


FLEX FACE SIGNAGE - FLEX FRAME ASSEMBLY DRAWINGS

Flex Frame Assembly



Flex Frame Assembly with 1-1/2" Flex Retainer & Frame Brace



ACCESSORIES

Tensioner Clamp x 2"
24-63-390 Mill Finish
Mates with Tensioner Bar
 100 pcs per box



Tensioner Bar x 4"
24-63-391
 Mill Finish
Mates with Tensioner Clamp; Mates with 3M Wedge Clamp
 100 pcs per box



Retainer Corner Key
24-63-395 Mill Finish



1/4" Frame Corner Key Angle x 1-1/16"
24-63-393
 Mill Finish



1/4" Divider Corner Key Angle x 1-1/16"
24-63-394
 Mill Finish with notches and hole



Frame Brace x 1-1/2"
24-63-396 (NC/TX)
 Mill Finish

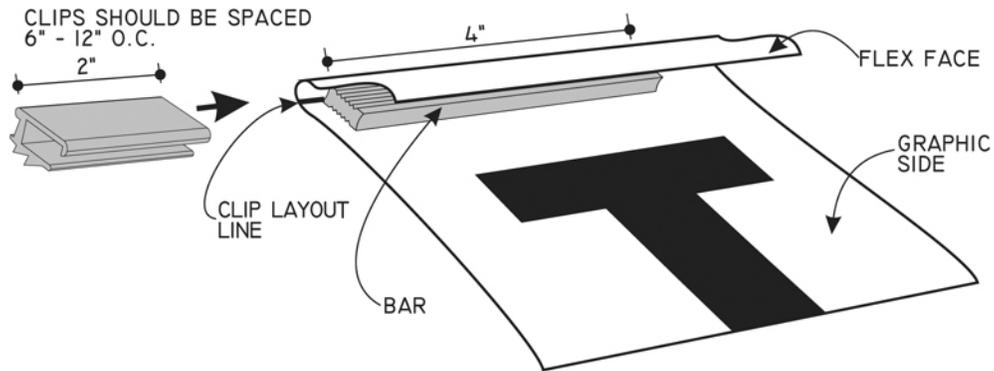


Tensioner Tool x 15.25"
24-63-392 (NC/TX)

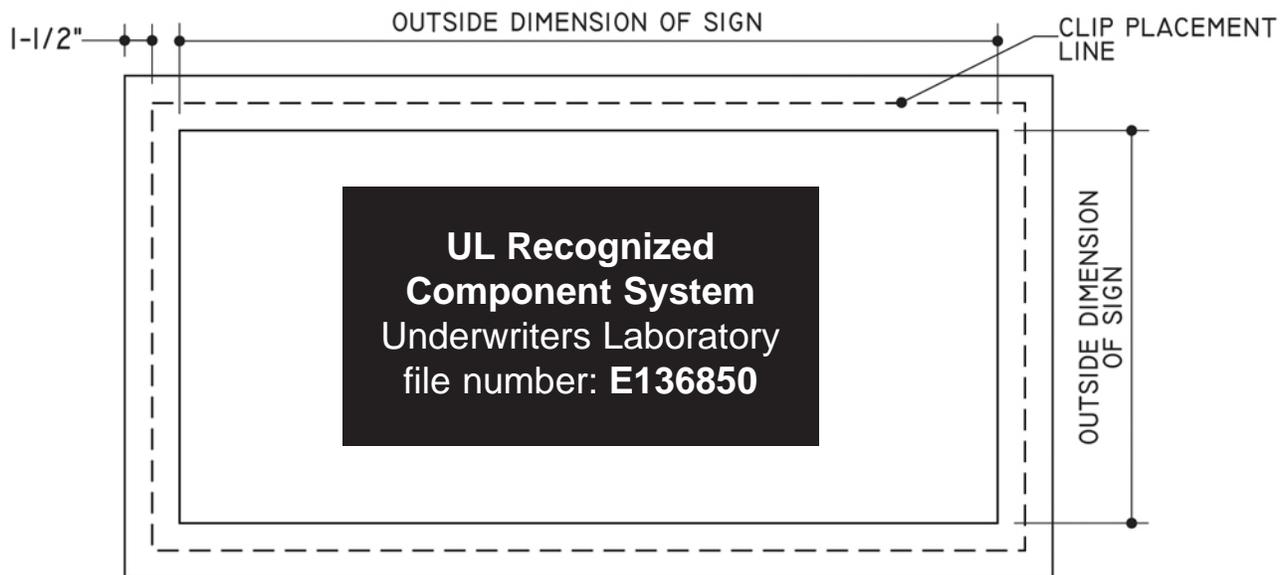
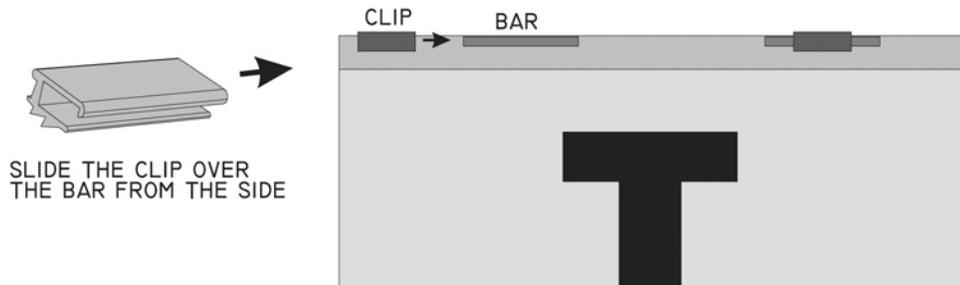


MEASUREMENTS AND PREPARATION INSTRUCTIONS

FOR BLEED FRAME & RETRO BLEED FRAME - FLEX FRAME & RETRO FLEX FRAME



WITH THE FACE LAID OUT WITH THE GRAPHICS FACING UP, PLACE THE BAR AS SHOWN AND SLIDE THE TENSIONING CLIP OVER THE BAR WITH THE FACE WRAPPED AROUND IT. INSTALL THE CLIP WITH THE FLAT SIDE UP.



BLEED FRAME & RETRO BLEED FRAME: ADD 9" TO OUTSIDE DIMENSIONS OF SIGN.

FLEX FRAME & RETRO FLEX FRAME: ADD 5" TO OUTSIDE DIMENSIONS OF SIGN

CLIP PLACEMENT: IS 1-1/2" FROM OUT SIDE OF CUT FABRIC.

MITER CUT BOXES, THE FIRST AND LAST CLIP PLACEMENT:

BLEED FRAME AND RETRO BLEED: 6-1/2" FROM THE OUTSIDE OF CUT FABRIC.

FLEX FRAME AND RETRO FLEX FRAME: 4-1/2" FROM THE OUTSIDE OF CUT FABRIC.

FLEX FACE INSTALLATION:

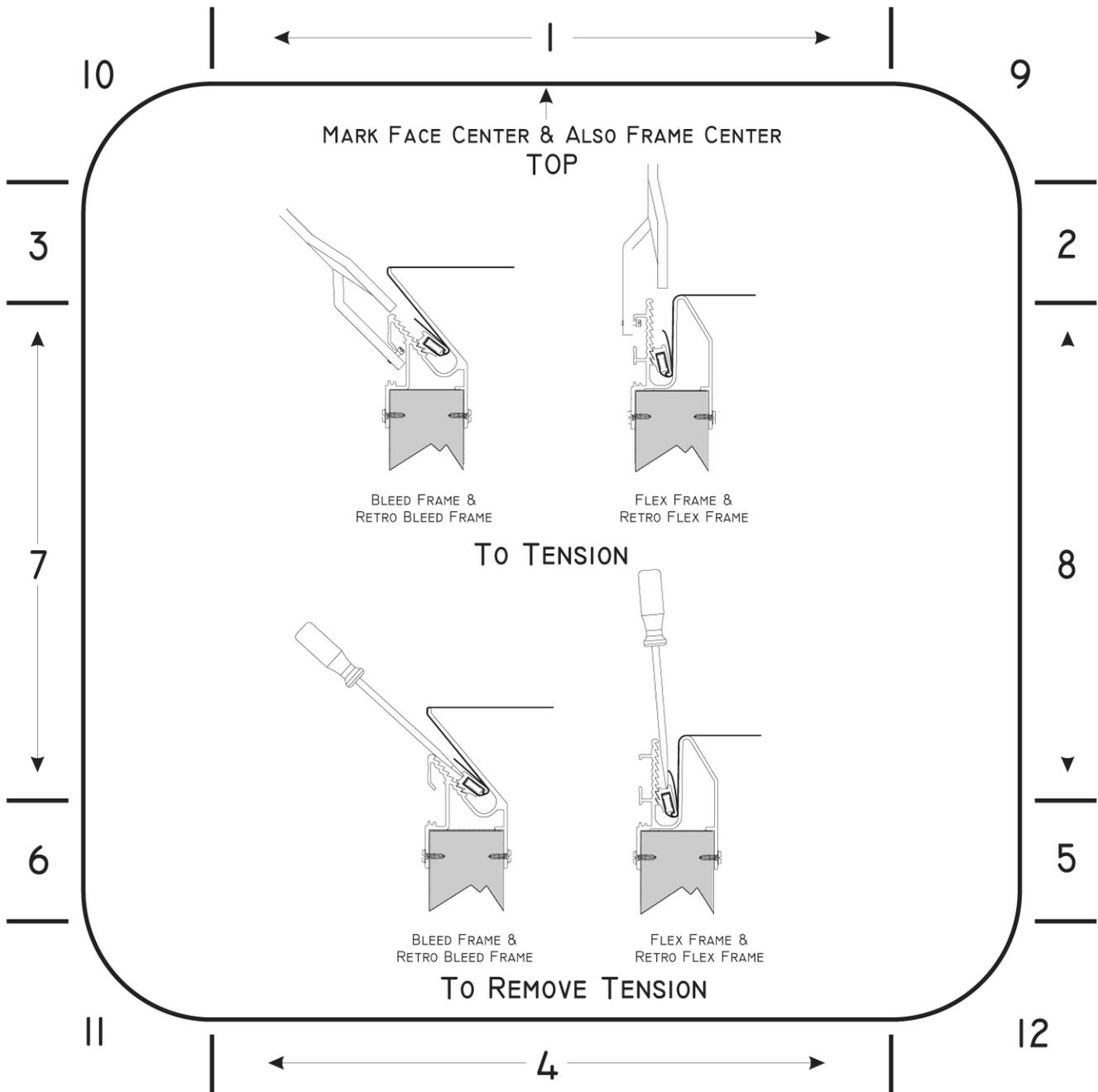
Bleed Frame/Retro Bleed Frame & Flex Frame/Retro Flex Frame

UL Recognized Component System UL file number: E136850

INSTALL & TENSION FACE HORIZONTALLY OR VERTICALLY

TOOLS REQUIRED: TENSIONING TOOL, SCREW DRIVER OR CHISEL.

TO TENSION: ENGAGE TENSIONER TO 1ST TOOTH. ONCE ALL TENSIONER ARE LOOSELY ENGADED, THEN BEGIN THE SLACK REMOVAL BY DRIVING TENSIONERS DOWN 1 TOOTH AT A TIME IN SYSTEMATIC ORDER AS INDICATED BY NUMBERS 1-12.



TO REMOVE TENSION - PRY TENSIONER AWAY FROM TEETH AND TENSIONER WILL DISENGAGE. AS SLACK OCCURS IN FLEX FACE THE TENSIONER MAY BE WITHDRAWN BY PULLING AT THE CORNERS.