

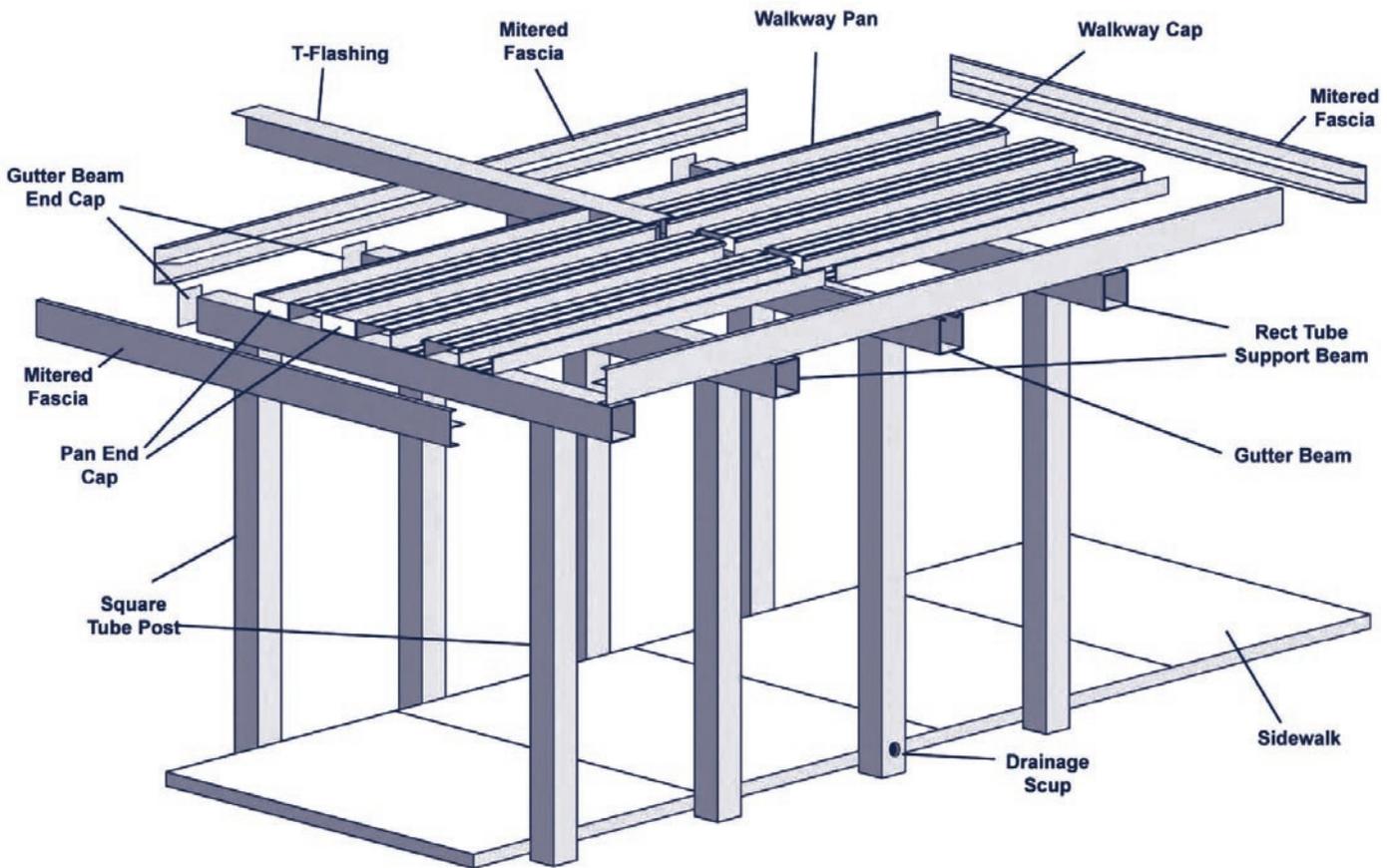
# Walkway Systems - Now Stocking!

## Standard Walkway Shapes - 204 R1 Anodized

ENGINEERING AVAILABLE: [easternmetal.com/engineering](http://easternmetal.com/engineering)

### Walkway Schematic:

Perspective Assembly



### Walkway Pan Connections

2 x 8 x .075 Self Mating Canopy Roof Pan x 24'  
56-63-046



3 x 6 Self Mating Canopy Roof Pan x 24'  
56-63-015 (0.065 - Light Wall)



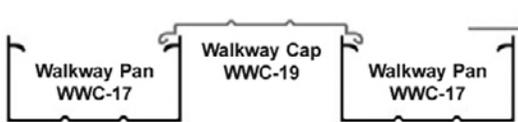
3 x 12 Carport Roll Form Roof Pan (5 Rib)  
Self Mating; Custom Lengths Available



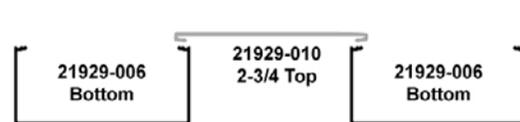
3 x 12 x .050 Carport Roll Form Roof Pan (2 Rib)  
Self Mating; Custom Lengths Available



WWC-17 "P" Roof Pan mates with WWC-19 "P" Cap



21929-006 Bottom mates with 21929-010 Top (TX)

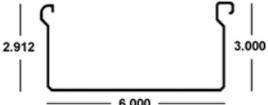
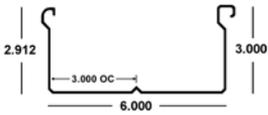
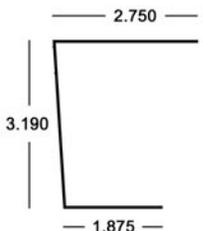


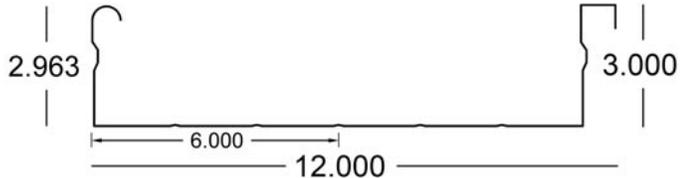
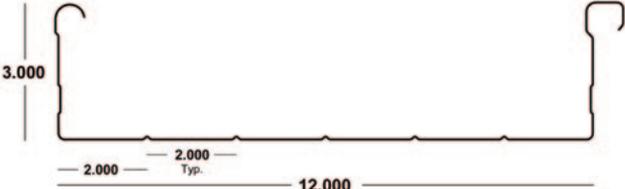
# Walkway & Carport Systems

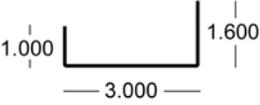
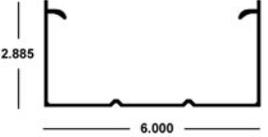
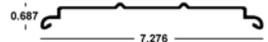
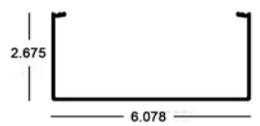
ENGINEERING AVAILABLE: [easternmetal.com/engineering](http://easternmetal.com/engineering)

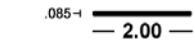
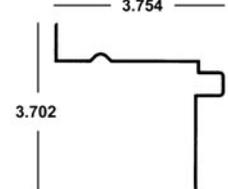
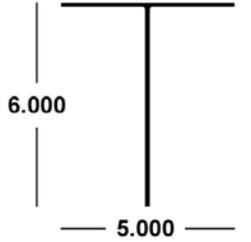
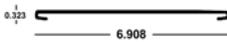
Florida items are available to all branches via shuttle.

\*Custom lengths, finishes and additional profiles are also available on a minimum MILL ORDER basis.

<p><b>2 x 8 x .075 Self Mating Canopy Roof Pan x 24'</b> 6063-T6 Mill Finish <b>56-63-046</b> .080 Wall</p> 	<p><b>3 x 6 Self Mating Canopy Roof Pan x 24'</b> 6063-T6 Mill Finish <b>56-63-015</b> (0.065 - Light Wall)</p> <p><b>MILL ORDER 56-63-075</b> (0.065 Side Wall/0.075 Bottom Wall)</p> <p><b>MILL ORDER 20160-020 (TX)</b> (0.078 - Heavy Wall)</p> 	<p><b>3 x 6 x .078 Self Mating Canopy Roof Pan (V-Deck)</b> 6063-T6 Mill Finish (3" On Center V) <b>MILL ORDER 52-63-11677 (FL/NC)</b> 0.078 - Heavy Wall</p> 	<p><b>3 x .045 Extruded Header</b> <b>200-WH-019</b> White x 24' <b>200-MB-019</b> Bronze x 24' <b>200-WH-020</b> White x 30' <b>200-MB-020</b> Bronze x 30'</p> 
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<p><b>3 x 12 Carport Roll Form Roof Pan (5 Rib)</b> Self Mating Available in .032 and .024 thicknesses Custom Lengths Available in White; SPECIAL ORDER for Bronze CRATE CHARGE MAY APPLY (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping</p> 	<p><b>3 x 12 x .050 Carport Roll Form Roof Pan (5 Rib)</b> Self Mating Custom Lengths Available in White &amp; Bronze CRATE CHARGE MAY APPLY (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping</p> 
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<p><b>1 x 3 x 1.6 x .040 Roll Form Breakform End Cap</b> Custom Lengths Available in White &amp; Bronze</p> 	<p><b>WWC-17 "P" Roof Pan x 24' 2"</b> Wall: .060 6063-T6 <b>56-63-001</b> 204 R1 Anodized <b>56-MF-001</b> Mill Finish Mates with WWC-19 and 56-63-007</p> 	<p><b>WWC-19 "P" Cap (Flat) x 24' 2"</b> Wall: .060 6063-T6 <b>56-63-008</b> 204 R1 Anodized <b>56-MF-008</b> Mill Finish Mates with WWC-17</p> 	<p><b>1/2 Bottom x 24' 21929-606 (TX)</b> Mill Finish Mates with 2-3/4 Top &amp; 4-1/2 Top</p> 	<p><b>Bottom 21929-004 (TX) x 20' 21929-006 (TX) x 24'</b> 204 R1 Anodized Mates with 2-3/4 Top &amp; 4-1/2 Top</p> 
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<p><b>2" Pan End Cap x 12' 1"</b> Wall: .085 <b>10-63-100</b> 6063-T6 Mill Finish</p> 	<p><b>Small Rain Cap x 20' 52-63-14731</b> 202 R1 Anodized</p> 	<p><b>T-Flashing x 24' 56-63-040</b></p> 	<p><b>2-3/4 Top 21929-008 (TX) x 20' 21929-010 (TX) x 24'</b> Clear Anodized Mates with 1/2 Bottom &amp; Bottom</p> 	<p><b>4-1/2 Top 21929-023 (TX) x 20' 21929-012 (TX) x 24'</b> Clear Anodized Mates with 1/2 Bottom &amp; Bottom</p> 
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# Walkway & Carport Systems

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Florida items are available to all branches via shuttle.

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<p><b>4 x 6 x .093 Gutter Fascia x 24'</b>  <b>56-63-033</b> 6063 T6 Mill Finish  <b>56-63-036</b> 204-R1 Clear Anod  <b>56-MB-036</b> Bronze  <b>56-WH-036</b> White</p>	<p><b>3 x 8 x .125 Gutter Fascia x 24'</b>  <b>21929-025M (TX)</b> Mill Finish  <b>21929-667 (TX)</b> 204-R1 Clear Anod</p>	<p><b>4 x 8 x .125 Gutter Fascia x 24'</b>  <b>56-63-016</b> Mill Finish</p>	<p><b>4 x 8 x 3 x .125 Gutter Fascia x 24'</b>  <b>56-63-039</b> Mill Finish          0.125" Inside Radius</p>	<p><b>4 x 10 x 4 x .140 Gutter Fascia Mill Finish</b>  <b>56-63-043 x 24'</b>  <b>56-63-045 x 30'</b></p>
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<p><b>4 x 12 x 5 x .160 Gutter Fascia x 24'</b>  <b>56-63-042</b>          Mill Finish</p>	<p><b>4 x 8 x 3 x .135 Gutter Fascia Channel x 24' 1"</b>  <b>56-63-047</b> Mill Finish</p>	<p><b>10" Industrial Channel Fascia x 24'</b>  <b>52-63-14715</b></p> <p>Mates with          4 x 6, 4 x 8,          4 x 10 and          4 x 12          Gutter          Fascias</p> <p><i>Schematic Arch p 06</i></p>	<p><b>12" Industrial Channel Fascia x 24'</b>  <b>52-63-14284</b>          Mill Finish</p> <p>Mates with          4 x 6, 4 x 8,          4 x 10 and          4 x 12          Gutter          Fascias</p> <p><i>Schematic Arch p 06</i></p>
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<p><b>6.1 x .070 Fascia x 24'</b>  <b>56-63-005</b> 204 R1 Anodized  <b>56-MF-005</b> 6063-T6 Mill Finish</p>	<p><b>6.404 x 1 x .070 Side Fascia x 24'</b>  <b>F-2 - w/hook</b>  <i>Mates with WWC-17</i>  <b>56-63-007</b> 204 R1 Anodized  <b>56-MF-007</b> 6063-T6 Mill Finish</p>	<p><b>Fascia Splice x 20'</b>  <b>21929-253 (TX)</b> Mill Finish  <i>Fits 3 x 8 Gutter Fascia 21929-667 and 21929-025M</i></p>	<p><b>Gutter/Fascia Extender x 24'</b>  <b>2" x 4.5" x .093 x 24'</b>  <b>56-63-041</b> Mill Finish  <i>See schematic on Arch 06</i></p>
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<p><b>4 x 4 x .150 Gutter Beam x 20'</b>          6063-T6 Mill Finish  <b>MILL ORDER 21929-713 (TX)</b></p>	<p><b>4 x 6 x .190/.125 Gutter Beam x 24' 2"</b>  <b>56-63-011</b> 204 R1 Anodized  <b>56-MF-011</b> 6063-T6 MF</p>	<p><b>4 x 8 x .190/.150 Gutter Beam x 24' 2"</b>          6063-T6  <b>56-63-013</b> 204 R1 Anodized</p>	<p><b>6 x 6 x .150 Gutter Beam x 24' 6"</b>          6063-T6  <b>56-63-038</b> 204 R1 Anodized</p>	<p><b>6 x 6 x .130/.190 Gutter Beam</b> 6005-T5 Mill Finish  <b>21929-441 (TX)</b> x 20'  <b>21929-452 (TX)</b> x 24'  <b>21929-431 (TX)</b> x 30'</p>
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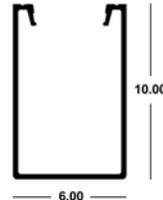
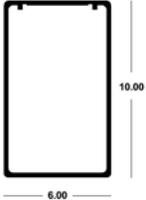
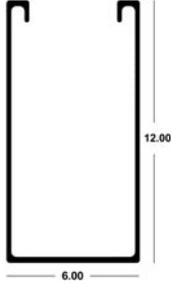
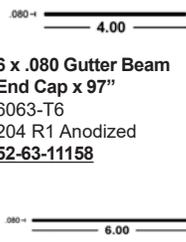
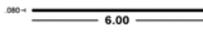
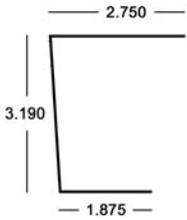


# Walkway & Carport Systems

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Florida items are available to all branches via shuttle.

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<p><b>6 x 8 x .190 Gutter Beam</b>  <b>GB-12-A</b> 6063-T6                  204 R1 Anodized  <b>56-63-021</b> x 25'  <b>56-63-022</b> x 30'                  6063-T6 - Mill Finish  <b>56-63-023</b> x 25'  <b>56-63-024</b> x 30'  <b>90-63-1076</b> (NC) x 30'</p> 	<p><b>6 x 10 x .190 Gutter Beam</b>  <b>GB-13</b> 6063-T6                  204 R1 Anodized  <b>56-63-029</b> x 25'  <b>56-63-030</b> x 30'                  6063-T6 - Mill Finish  <b>56-63-031</b> x 25'  <b>56-63-032</b> x 30'</p> 	<p><b>6 x 10 x .250/.188 Rect Tube x 24'</b>  <b>61-63-035</b> (TX)                  0.125" Outside Radius                  0.25" Inside Radius                  6063-T52 Mill Finish  <i>ID configuration allows saw adaptation into a gutter beam</i></p> 	<p><b>6 x 12 Drain Beam</b>  <b>MILL ORDER</b>  <b>#EMSWLB640</b></p> 	<p><b>4 x .080 Gutter Beam</b>  <b>End Cap x 97"</b>                  6063-T6                  204 R1 Anodized  <b>52-63-11157</b></p>  <p><b>6 x .080 Gutter Beam</b>  <b>End Cap x 97"</b>                  6063-T6                  204 R1 Anodized  <b>52-63-11158</b></p> 	<p><b>3 x .045 Extruded Header</b>  <b>200-WH-019</b> White x 24'  <b>200-MB-019</b> Bronze x 24'  <b>200-WH-020</b> White x 30'  <b>200-MB-020</b> Bronze x 30'</p> 
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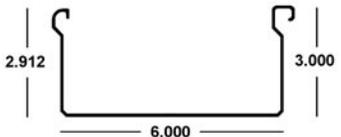
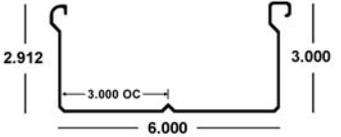
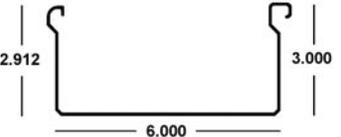
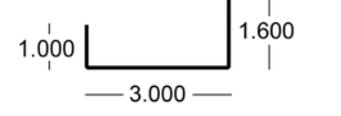
## Engineered Carport Kit

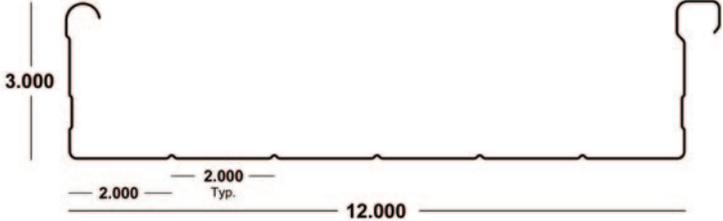
ENGINEERING AVAILABLE: [www.easternmetalingeering.com](http://www.easternmetalingeering.com)

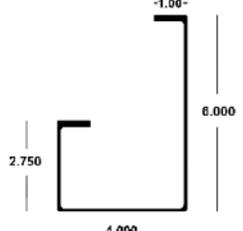
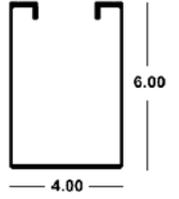
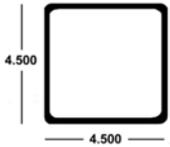
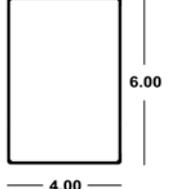
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SCHEMATICS ON NEXT PAGE (Arch 12)

<p><b>3 x 6 x .078 Self Mating Canopy Roof Pan x 24'</b>                  6063-T6 Mill Finish  <b>MILL ORDER 20160-020 (TX)</b>  <i>Meets High Wind: 175 mph Exposure C                  Snow Load: 20 psf</i></p> 	<p><b>3 x 6 x .078 Self Mating Canopy Roof Pan (V-Deck - 3" on center)</b>  <b>MILL ORDER 52-63-11677</b>                  6063-T6 Mill Finish  <i>Meets High Wind: 175 mph Exposure C                  Snow Load: 20 psf</i></p> 	<p><b>3 x 6 x .065 Self Mating Canopy Roof Pan x 24'</b>  <b>56-63-015</b> 6063-T6 Mill Finish  <b>MILL ORDER 56-63-075</b>                  (0.065 Side Wall/0.075 Bottom Wall)  <i>Meets Wind: 125 mph Exposure B; Snow Load: 20 psf</i></p> 	<p><b>1 x 3 x 1.6 x .040 Roll Form Breakform End Cap</b>                  Custom Lengths Available in White &amp; Bronze</p> 
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<p><b>3 x 12 x .050 Carport Roll Form Roof Pan (5 Rib) Self Mating</b>                  Custom Lengths Available in White &amp; Bronze  <b>CRATE CHARGE MAY APPLY</b> (please inquire with your sales person) Production Lead Times average 5-7 Business Days + shipping</p> 	<p><b>Extruded Patio Roof U-Header x 24'</b>  <b>47153</b> White                  Wall: .045</p> 
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<p><b>4 x 6 x .093 Gutter Fascia x 24'</b>  <b>56-63-033</b> 6063-T6 Mill Finish  <b>56-63-036</b> 6063-T6 204 R1 Clear Anod  <b>56-MB-036</b> 6063-T6 Bronze  <b>56-WH-036</b> 6063-T6 White</p> 	<p><b>4 x 6 x .190/.125 Gutter Beam x 24' 2"</b>                  6063-T6 - 204 R1 Clear Anod  <b>56-63-011</b></p> 	<p><b>4.5 x .093 Square Tube x 24'</b>                  (.125 radius) 6063-T6  <b>56-MF-035</b> Mill Finish  <b>56-WH-035</b> White  <b>56-MB-035</b> Bronze</p> 	<p><b>4 x 6 x .150 Rect. Tube x 24' 2"</b>                  (.125 radius)                  6063-T6 204 R1 Anodized  <b>56-63-004</b></p> 
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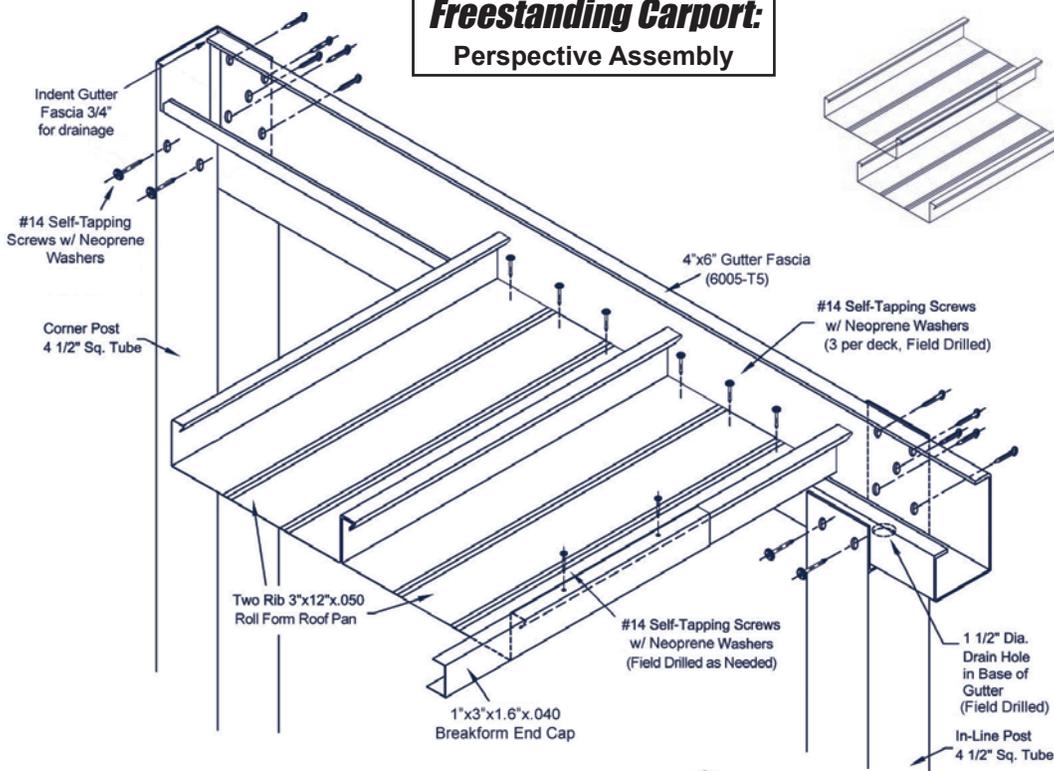


# Engineered Carport Kit - Design is based on: IBC 2009, ASCE 7-10 (FL), ASCE 7-05 (listed states\*), FBC & NCBC - Latest Editions

Sealed Engineering Drawings for:  
FL, GA, SC, NC, AL, LA, TX

**ENGINEERING AVAILABLE:**  
[easternmetal.com/engineering](http://easternmetal.com/engineering)

## Freestanding Carport: Perspective Assembly



See Architectural p04  
for Self-Mating Pans:  
Low Wind (shown in diagram):  
3 x 12 x .050 Roll Formed Pans

*\*Sealed Engineering Drawings  
for: FL, GA, SC, NC, AL, LA, TX*

**FL Wind Velocity:**  
Low Wind: Vult = 125 mph  
High Wind: Vult = 175 mph

**Snow Load: 20 psf**

**Custom Sizes  
Available upon Request**

**Can also be used in Canopy  
or Walkway applications**

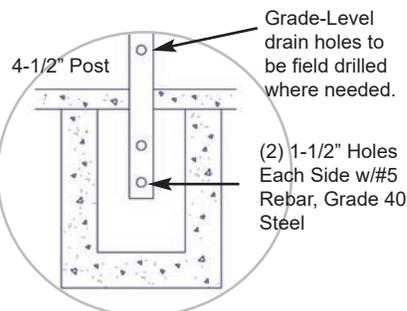
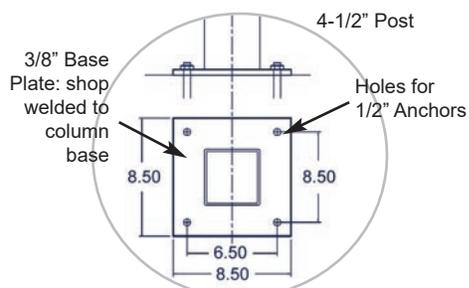
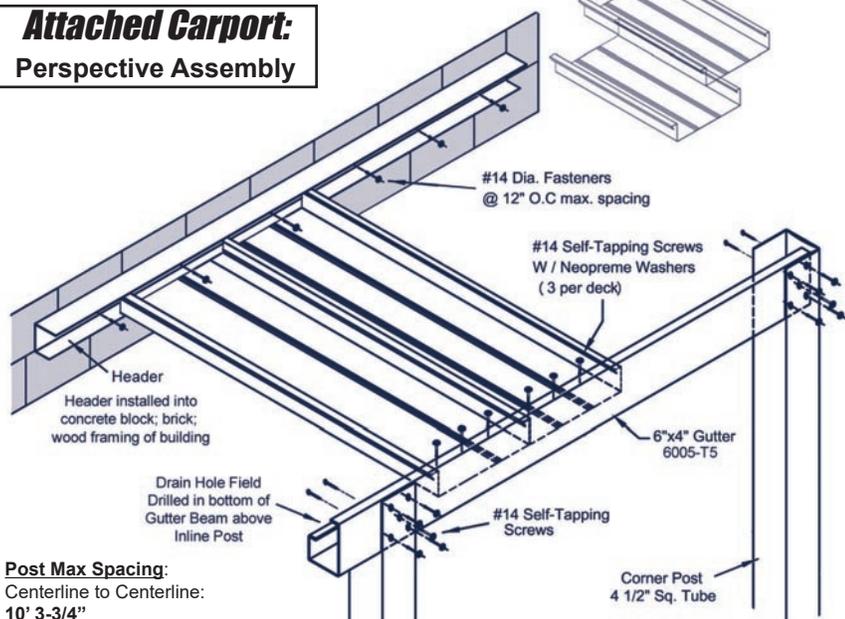
**Roll Form Pan  
Available in White & Bronze**

**Extruded Post & Gutter  
Available in White & Bronze**

**Install Kits Available: includes  
rebar, threaded rod, nuts, bolts,  
screws, and concrete adhesive**

*EMS will provide  
pre-fabricated Posts  
including notching, 7 top side  
holes (see engineering for  
details)*

## Attached Carport: Perspective Assembly



**Post Max Spacing:**  
Centerline to Centerline:  
**10' 3-3/4"**

**Max Height:**  
10' - bottom of Gutter  
Fascia to top of slab.



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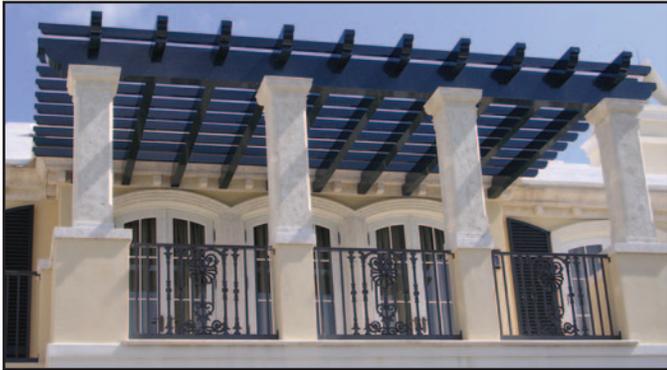
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# Trellis, Pergolas & Lattice



## Rectangular Aluminum Tube

Stock Code	Size in Inches (E x M x S)	Alloy & Finish
20-63-290	2 x 6 x .125 X 24'	6063-T52 Mill Finish
52-63-13710	2 x 6 x .125 x 24'	202R1 Anodized
20-61-292	2 x 6 x .250 x 24'	6061-T6 Mill Finish
52-63-13711	2 x 6 x .250 x 24'	202R1 Anodized
20-63-295	2 x 8 x .125 x 24'	6063-T52 Mill Finish
20-61-296	2 x 8 x .250 x 24'	6061-T6 Mill Finish
20-63-400	2 x 10 x .125 x 24'	6063-T6 Mill Finish
MILL ORDER	2 x 10 x .156 (w/radius; 4 screw bosses) EMSW42987 (TX)	
MILL ORDER	2 x 10 x .250 20782003 (TX)	
MILL ORDER	2 x 12 x .156 (w/radius; 4 screw bosses) 2178-008 (MO)	
20-63-500	2 x 12 x .188 x 24'	6063-T52 Mill Finish
20-63-303	3 x 6 x .125 x 24'	6063-T6 Mill Finish
20-61-300	3 x 6 x .188 x 24'	6061-T6 Mill Finish
52-61-3007	3 x 6 x .250 x 24'	6061-T6 Mill Finish
20-63-302	3 x 8 x .110 x 24'	6063-T6 Mill Finish
20-63-700	3 x 10 x .125 x 24'	6063-T6 Mill Finish
20-63-305	3 x 12 x .188 x 24'	6005-T5 Mill Finish
20-63-803	4 x 6 x .125 x 24'	6063-T52 Mill Finish
20-63-543 (NC)	4 x 6 x .125 x 24'	6063-T6 Mill Finish
56-63-004	4 x 6 x .15 x 24' 2" w/radius	6063-T6 204R1 Anod.
56-MF-004	4 x 6 x .15 x 24' 2" w/radius	6063-T6 Mill Finish
20-63-306	4 x 6 x .188 x 24'	6063-T52 Mill Finish
20-61-480	4 x 6 x .250x 24'	6061-T6 Mill Finish
52-61-804	4 x 6 x .250 x 28'	6061-T6 Mill Finish
20-63-308	4 x 8 x .188	6063-T6 Mill Finish
56-63-014	4 x 8 x .19/.15 x 24' 2" w/radius	6063-T6 204R1 Anod.
20-61-524 (NC/DE)	4 x 8 x .250x 24'	6061-T6 Mill Finish
52-61-805	4 x 8 x .250 x 28'	6061-T6 Mill Finish
20-63-499	4 x 10 x .188 X 24'	6063-T6 Mill Finish
20-61-500	4 x 10 x .250 w/.25 radius	6005A-T61 Mill Finish
20-61-505	4 x 12 x .250 x 26'	6005A-T5 Mill Finish
52-61-2715	5 x 10 x .250/.350 x 16' w/.35 rad	6061-T6 Mill Finish
56-63-019*	6 x 8 x .188 x 25' w/radius	6063-T6 Mill Finish
56-63-020*	6 x 8 x .188 X 30' w/radius	6063-T6 Mill Finish
56-63-017*	6 x 8 x .188 x 25' w/radius	6063-T6 204R1 Anod.
56-63-018*	6 x 8 x .188 x 30' w/radius	6063-T6 204R1 Anod.
MILL ORDER*	6 x 8 x .500 w/.062 radius 20-61-600	
56-63-027*	6 x 10 x .19 x 25' w/radius	6063-T6 Mill Finish
56-63-028*	6 x 10 x .19 x 30' w/radius	6063-T6 Mill Finish
56-63-025*	6 x 10 x .19 x 25' w/radius	6063-T6 204R1 Anod.
56-63-026*	6 x 10 x .19 x 30' w/radius	6063-T6 204R1 Anod.
61-63-035** (TX)	6 x 10 x .250/.188 w/radius	6063-T52 Mill Finish
20-63-800	6 x 12 x .250 w/.125 radius	6063-T6 Mill Finish
20-63-900	6 x 14 x .250 w/.125 radius	6063-T6 Mill Finish
52-61-5210	8 x 12 x .50 x 26' w/.062 rad	6061-T6 Mill Finish

\*0.125" Outside Radius and 0.25" Inside Radius



Typical Scalloped End Trellis/Pergola tube fabrication services available through EMS



## Square Aluminum Tube

Stock Code	Size in Inches (E x M x S)	Alloy & Finish
19-63-245	4 x .125 x 24'	6063-T52 Mill Finish
56-63-003	4 x .125 x 24' 2" w/radius	6063-T6 204R1 Anod.
56-MF-003	4 x .125 x 24' 2" w/radius	6063-T6 Mill Finish
56-63-010	4 x .150 x 22' w/radius	6063-T6 204R1 Anod.
56-MF-010	4 x .150 x 22' w/radius	6063-T6 Mill Finish
MILL ORDER	4 x .156 (w/radius; 4 screw bosses) 21929-997 (TX)	
19-61-717	4 x .1875 x 24'	6061-T6 Mill Finish
19-61-250	4 x .250 x 24'	6061-T6 Mill Finish
19-61-251	4 x .250 x 24' (w/.375 radius)	6061-T6 Mill Finish
56-MF-035	4.5 x .093 x 24' w/.125 radius	6063-T6 Mill Finish
19-63-255	5 x .125 x 24'	6063-T52 Mill Finish
19-61-258	5 x .250 x 24'	6061-T6 Mill Finish
19-63-260	6 x .125 x 24'	6063-T52 Mill Finish
56-MF-037	6 x .150 x 24' 6" w/radius	6063-T6 Mill Finish
56-63-037	6 x .150 x 24' 6" w/radius	6063-T6 204R1 Anod.
19-63-302 (TX)	6 x .180 x 24' w/.250 radius	6005-T5 Mill Finish
MILL ORDER	6 x .180 (w/radius; 4 screw bosses) 21929-998 (TX)	
19-61-260	6 x .25 x 24'	6061-T6 Mill Finish
19-61-261	6 x .50 x 24'	6061-T6 Mill Finish
19-63-262	7 x .156 x 24'	6063-T6 Mill Finish
19-63-265	8 x .188 x 24'	6063-T52 Mill Finish
19-61-270	8 x .250 x 24'	6061-T6 Mill Finish
52-61-4983	8 x .500 x 26'	6061-T6 Mill Finish
19-63-300	10 x .250 x 24' w/radius	6063-T6 Mill Finish
19-63-400	12 x .250 x 24' w/.125 radius	6063-T6 Mill Finish

For additional sizes please see: Standards 11 (Square Tube) and Standards 12 (Rectangular Tube) for Painted Extrusions see Standards 23-24

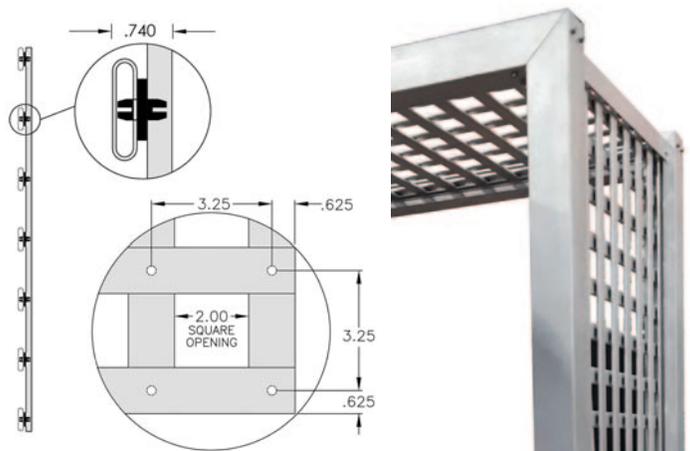
## Lattice System - NEW!

Prefabricated and Ready for Assembly

<p><b>1.25" Blade x 12' LATTICE-834</b> prefabbed holes 3.25" OC</p>	<p><b>1" x 1" x .125" Channel x 12' 13-63-220</b> Accepts assembled lattice</p>	<p><b>Black Plastic Grommet GROMMET1</b> (bags of 200)</p>
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**Typical Uses:** Lattice applications • Trellis & Pergolas  
Decorative Screening

**Framing Options:** Blades can be framed out using a 1" x 1" x .125 Channel which can be inserted into the 3" Universal and the 2" x 3" Welded Enclosure Systems



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